CALYPSO Tips and Tricks

CNC Programming More Efficient and Easier With Default Settings in CALYPSO

In this quarter's guide, we share with you steps to easier and more efficient CNC programming using CALYPSO's function of Default Settings.

When using CALYPSO for part programming of similar families or similar parts, you can utilize CALYPSO's functions to set defaults to your regular features to make your feature-editing negligible. **This reduces your programming time to an extent of 30 - 50%** based on the complexity of the part.

The Steps

Step 1:

As shown, use the most common Travel settings that suit your path in the **Travel** tab of your **CMM** setting.

This way, **80 - 90%** of Travel path settings will be automatically set by default.

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Step 2:

Use a round off value to set up the **Nominals** of the features to the required drawing dimensions.

This is useful especially if you create CNC programs from actual parts and **not a CAD model**.



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Step 3:

Feature Default Settings for Evaluation

Examples: LSQ / MCC / MIC

Filter & Outlier Settings

Feature point strategy like - single points, scanning and scanning parameters as shown.

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#### Step 4:

# Feature Default Settings Probing for CNC Strategies

Example:

Auto circle path and its parameters can be predefined as default and whenever you create a circle from CAD or measure and extract from a physical part.

The circle created will be automatically predefined with the scanning parameters and defaults set by the user.

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### **CNC Programming More Efficient and Easier With Default Settings in CALYPSO**

Step 5:

## Use Our Previous Tips & Tricks to Default the Tolerances of Your Features

With all above defaults and tolerances, it may be a negligible amount of post tune-up you will need to do with your Feature settings to complete the CNC program.

Your CNC is then ready to go!

Note: All screen shots are with reference to the latest version of CALYPSO. For older versions, you may need to refer the user manual or help sections.

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